



**Model**

**Annex**



**Base - ANX**

The Annex base is constructed by welding three 2" x 4" 14ga. tubes together in an "X" shape pattern. The top of the base sees two 9" x 9" top plates welded and used to connect the base to the table top. Two inserts are welded to the bottom of each leg and taped for an adjustable leveler. Welds on the base are polished on both the front and back face of the joint with all tube seams aligned on the inside of the base. The base stretcher is made from 1" x 2" 14ga. tube and is mechanically fastened between the two Annex bases during install.

**Tops**

Laminate

Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. The top edge is routed to accept our PVC molding (Flat, Bullnose or Rigid) to match or accent the top, or self edge and further bonded in place with a water based white glue.

**Edges**

SE

See Laminate above

2MM

2 MM edges are made from pellet material that is melted and extruded through a die-head profile. The edge is glued to the core material and trimmed into place with an edge bander. 2mm edge has a biobased content of 88% that is made from rapidly renewable corn. The portion of the corn used is a waste bi-product and therefore not taken from food stock.

**Spectone**

A hybrid epoxy-polyester blend powder electro statically applied to provide a smooth durable finish thicker than any line baked liquid enamel spray paint. Frames are pre-treated in a two stage wash process to prevent rust and create a deep bonding surface