

Model**Manhattan****Standard Options:**

Custom Heights
Flip Top (Flip6)
Folding
Casters
Seam Connectors
Modesty Panels

Bases - X, X4, T, C, T2

Column uprights are constructed of 14 gauge seam-welded cold rolled steel tube with the column being 2.0 in.O.D. The feet are ¼" thick solid steel plate formed to shape and supported by a 3/16" thick vertical steel web. Once formed and punched the feet slide over the column, are put in place, then are welded to their permanent position. All welds occur under the foot so there are no visible welds from eye level. The dimension of the foot varies with table size. Levellers or casters are threaded into solid ½" Dia Steel machined to accept 5/16" -18 threads. A solid ¼" thick steel 9" x 9" mounting plate is welded to the top of the column, then drilled to accept 8 #10-7/8" deep threaded woodscrews.

Tops**Laminate**

Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. The top edge is routed to accept our PVC molding (Flat, Bullnose or Rigid) to match or accent the top, or self edge and further bonded in place with a water based white glue.

Veneer

Veneer tables are offered constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/32" hand laid up flat cut veneer on top and bottom for a sandwich top thickness of 1 1/16". Veneers are selected with careful attention to grain matching and symmetry. The table edge is finished with one of several hardwood edge profiles.

Edges**PVC**

Edges are made from PolyCor G92B poly-vinyl chloride (PVC) pellet material melted and extruded through one of several die-head profiles. The matching or accented PVC edge is both glued and fitted to the table core using a continuous tongue and groove system around the circumference of the table.

Hardwood

Spec hardwood edges are individually segmented, glued, using water based glues, and then clamped to the edges of the tables to assure 100% surface coverage of the glue both on the tabletop and the hardwood edge. After clamping to ensure a tight and permanent bond, the edges are then machined and hand-planed to match the exact thickness of the tabletop. All corners are mitered then pencil radiused before being sealed, stained and lacquered.

2MM Edge

2 MM edges are made from pellet material that is melted and extruded through a die-head profile. The edge is glued to the core material and trimmed into place with an edge bander. 2mm edge has a biobased content of 88% that is made from rapidly renewable corn. The portion of the corn used is a waste bi-product and therefore not taken from food stock.

Model

Manhattan Rectangular Base



Standard Options:

- Custom Heights
- Flip Top (Flip6)
- Casters
- Seam Connectors
- Modesty Panels

Hinged only

Bases - T, C, T2

Column uprights are constructed of 14 gauge seam-welded cold rolled steel tube with the column being 2.0" x 4.0". The feet are 1/4" thick solid steel plate formed to shape and supported by a 3/16" thick vertical steel web. Once formed and punched the feet are aligned over the column, and put in place, then are welded to their permanent position. All welds occur under the foot so there are no visible welds from eye level. The dimension of the foot varies with table size. Levellers or casters are threaded into solid 1/2" Dia Steel machined to accept 5/16" -18 threads. A solid 1/4" thick steel 9" x 9" mounting plate is welded to the top of the column, then drilled to accept 8 #10- 7/8" deep threaded woodscrews.

Tops

Laminate

Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. The top edge is routed to accept our PVC molding (Flat, Bullnose or Rigid) to match or accent the top, or self edge and further bonded in place with a water based white glue.

Veneer

Veneer tables are offered constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/32" hand laid up flat cut veneer on top and bottom for a sandwich top thickness of 1 1/16". Veneers are selected with careful attention to grain matching and symmetry. The table edge is finished with one of several hardwood edge profiles.

Edges

PVC

Edges are made from PolyCor G92B poly-vinyl choride (PVC) pellet material melted and extruded through one of several die-head profiles. The matching or accented PVC edge is both glued and fitted to the table core using a continuous tongue and groove system around the circumference of the table.

Hardwood

Spec hardwood edges are individually segmented, glued, using water based glues, and then clamped to the edges of the tables to assure 100% surface coverage of the glue both on the tabletop and the hardwood edge. After clamping to ensure a tight and permanent bond, the edges are then machined and hand-planed to match the exact thickness of the tabletop. All corners are mitered then pencil radiused before being sealed, stained and lacquered.

2MM Edge

2 MM edges are made from pellet material that is melted and extruded through a die-head profile. The edge is glued to the core material and trimmed into place with an edge bander. 2mm edge has a biobased content of 88% that is made from rapidly renewable corn. The portion of the corn used is a waste bi-product and therefore not taken from food stock.



Model Manhattan Electric Height Adjustable

Standard Options:
Casters



Bases - T Electric

The height adjustable column uprights are constructed from seam-welded cold rolled steel tube with the column being 2.3522 inch (60 mm) x 3.93701 inch (100 mm). The compact 3 part inline column is designed with minimum spacing between column profiles, which provide a streamlined silhouette. The feet are ¼" thick solid steel plate formed to shape and supported by a 3/16" thick steel web. Once formed and punched the feet are connected to the column using 4 x M6 screws. All welds occur under the foot, so there are no visible welds from eye level. The dimension of the foot varies with table size. Levelers or casters are threaded into solid ½" DIA Steel machined stud to accept 5/16" -18 threads. A solid ¼" thick steel 9" x 9" mounting plate is fastened to the top end of the column using 4 x M6 screws, then drilled to accept 8 #10- 7/8" deep threaded woodscrews to connect to the table top. Electrical cord is 11ft long.

Tops

Laminate

Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. The top edge is routed to accept our PVC molding (Flat, Bullnose or Rigid) to match or accent the top, or self edge and further bonded in place with a water based white glue.

Veneer

Veneer tables are offered constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/32" hand laid up flat cut veneer on top and bottom for a sandwich top thickness of 1 1/16". Veneers are selected with careful attention to grain matching and symmetry. The table edge is finished with one of several hardwood edge profiles.

Edges

PVC

Edges are made from PolyCor G92B poly-vinyl choride (PVC) pellet material melted and extruded through one of several die-head profiles. The matching or accented PVC edge is both glued and fitted to the table core using a continuous tongue and groove system around the circumference of the table.

Hardwood

Spec hardwood edges are individually segmented, glued, using water based glues, and then clamped to the edges of the tables to assure 100% surface coverage of the glue both on the tabletop and the hardwood edge. After clamping to ensure a tight and permanent bond, the edges are then machined and hand-planed to match the exact thickness of the tabletop. All corners are mitered then pencil radiused before being sealed, stained and lacquered.

2MM Edge

2mm edges are made from pellet material that is melted and extruded through a die-head profile. The edge is glued to the core material and trimmed into place with an edge bander.
2mm bio edge has a biobased content of 88% that is made from rapidly renewable corn; the portion of the corn used is a waste bi-product and therefore not taken from food stock.

Model**Manhattan with Footring****Standard Options:**

Custom Heights

Base

Column uprights are constructed of 14 gauge seam-welded cold rolled steel tube with the column being 2.0 in.O.D. The feet are 1/4" thick solid steel plate formed to shape and supported by a 3/16" thick vertical steel web. Once formed and punched the feet slide over the column, and put in place, then are welded to their permanent position. All welds occur under the foot so there are no visible welds from eye level. The dimension of the foot varies with table size. Levellers or casters are threaded into solid 1/2" Dia Steel machined to accept 5/16" -18 threads. A solid 1/4" thick steel 9" x 9" mounting plate is welded to the top of the column, then drilled to accept 8 #10- 7/8" deep threaded woodscrews. Add Footring. Add RVWM.

Tops

Laminate

Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. The top edge is routed to accept our PVC molding (Flat, Bullnose or Rigid) to match or accent the top, or self edge and further bonded in place with a water based white glue.

Veneer

Veneer tables are offered constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/32" hand laid up flat cut veneer on top and bottom for a sandwich top thickness of 1 1/16". Veneers are selected with careful attention to grain matching and symmetry. The table edge is finished with one of several hardwood edge profiles.

Edges

PVC

Edges are made from PolyCor G92B poly-vinyl choride (PVC) pellet material melted and extruded through one of several die-head profiles. The matching or accented PVC edge is both glued and fitted to the table core using a continuous tongue and groove system around the circumference of the table.

Hardwood

Spec hardwood edges are individually segmented, glued, using water based glues, and then clamped to the edges of the tables to assure 100% surface coverage of the glue both on the tabletop and the hardwood edge. After clamping to ensure a tight and permanent bond, the edges are then machined and hand-planed to match the exact thickness of the tabletop. All corners are mitered then pencil radiused before being sealed, stained and lacquered.

2MM Edge

2 MM edges are made from pellet material that is melted and extruded through a die-head profile. The edge is glued to the core material and trimmed into place with an edge bander. 2mm edge has a biobased content of 88% that is made from rapidly renewable corn. The portion of the corn used is a waste bi-product and therefore not taken from food stock.