



**Model:** Ark

**Standard Options:**

- Custom Heights
- Flip Top (Flip6)
- Folding
- Casters
- Seam Connectors
- Modesty Panels



**Bases - ARKT, ARKT2, ARKX, ARKX4**

Column uprights and feet are constructed of 14 gauge seam-welded cold rolled steel tube with the column being 2.0" O.D. The feet are rolled and coped to accept the column. Once formed and punched the feet under the column, are put in place, then welded to their permanent position. All welds are ground for a seamless finish. The span of the foot varies with table size. Levelers or casters are threaded into solid 1/2" diameter steel machined to accept 5/16" -18" threads. A solid 1/4" thick steel 9" X 9" mounting plate is welded to the top of the column, then drilled to accept 8 #10- 7/8" deep threaded woodscrews.

**Tops**

**Laminate** Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. The top edge is routed to accept our PVC molding (Flat, Bullnose or Rigid) to match or accent the top, or self edge and further bonded in place with a water based white glue.

**Veneer** Veneer tables are offered constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/32" hand laid up flat cut veneer on top and bottom for a sandwich top thickness of 1 1/16". Veneers are selected with careful attention to grain matching and symmetry. The table edge is finished with one of several hardwood edge profiles.

**Edges**

**PVC** Edges are made from PolyCor G92B poly-vinyl chloride (PVC) pellet material melted and extruded through one of several die-head profiles. The matching or accented PVC edge is both glued and fitted to the table core using a continuous tongue and groove system around the circumference of the table.

**Hardwood** Spec hardwood edges are individually segmented, glued, using water based glues, and then clamped to the edges of the tables to assure 100% surface coverage of the glue both on the tabletop and the hardwood edge. After clamping to ensure a tight and permanent bond, the edges are then machined and hand-planed to match the exact thickness of the tabletop. All corners are mitered then pencil radiused before being sealed, stained and lacquered.

**2MM Edge** 2MM edges are made from pellet material that is melted and extruded through a die-head profile. The edge is adhered to the core material and trimmed into place with a state of the art edge bander, resulting in a virtually pick proof edge. 2MM BIO EDGE has a bio-based content of 88% that is made from rapidly renewable corn. The portion of the corn used is a waste byproduct and therefore not taken from food stock. Contains no hazardous chemicals and emits no toxic VOC's and is recyclable. 2mm Bio edge has the impact durability of PVC with a profile similar to self edge. Available in 38 solid colors. 2MM PVC EDGE is a polyvinyl chloride extruded plastic edge with a profile similar to self edge. Available in wood grain to match 9 standard stains.