



Model 1401-UP - Urban, Upholstered Seat & Back, Four Point with Arms

Dimensions

Seat Height	18.0	Depth	22.0
Seat Width	18.0	Width	24.0
Overall Height	32.5	Arm Height	27.0



COM Yardage Based on pattern repeats less than 5 in. x 5 in.

Unit	1
Seat Yardage	0.5
Back Yardage	0.5

Options:

Stacking	8 high with a dolly
Wall saving	Yes
Connected	Yes
CAL 133	Yes
Dolly	Yes. Model 1499
Casters	Yes. Model 1402

Frame construction Constructed of high carbon content cold rolled seam welded flash controlled steel tubing free of crimping on all bends. Offered in 7/8" O.D. 14 Gauge tube. Stretcher bars are welded to the frame to provide seat support. All connections are metal to metal. The back to back sled is made of cast aluminum and is attached to the chair leg ends using a 5/16 in. threaded glide. Brazed welding is used on all exposed welds.

Seat The upholstered seat foundation is made with 100% recycled plastic with upholstery covers form fitted and stapled over 1 inch thick hi-resiliency polyurethane molded foam. The 100% recycled plastic platform covers the staples, making the seat tamperproof, easy to clean and provides for a smooth surface when stacking (stacking available on four point chairs only).

Back The back support structure is made from PP plastic with upholstery covers form fitted and fastened over 1 inch thick hi-resiliency polyurethane slab cut foam.

Foam Open cell cut foam is formulated displacing 25% of the existing non-renewable petroleum material with a sustainable plant-based substitute. The foam performs as regular based cut foam and provides a 1.8 PCF density with no changes to the physical properties, comfort, and longevity of the foam.

Flame retardancy Foam provided is compounded to meet specifications of the Federal Motor Vehicle Standard MVSS302 and California Bulletin No. 117 (TB117-2013).

Arms The arm is constructed from glass-filled nylon.

Glides Frame feet are finished with durable injection molded hard plastic glides.

Sled Base Foot An optional mechanically fastened die cast steel sled is available for 18"w models, excluding 18"w with wallsaving frame, stools or hip chairs. The sled may be ordered for factory prepared frames or to be field installed.

Load Test Exceeds BIFMA Seating Durability Test to 500 lbs