



**Model** 1401-US - Urban, Upholstered Seat & Plastic Back, Four Point with Arms

**Dimensions**

Seat Height	18.0	Depth	22.0
Seat Width	18.0	Width	24.0
Overall Height	32.5	Arm Height	27.0



**COM Yardage** Based on pattern repeats less than 5 in. x 5 in.

Unit 0.5

Seat Yardage 0.5

**Options:**

Stacking 8 high with a dolly

Wall saving Yes

Connected Yes

CAL 133 Yes

Dolly Yes. Model 1499

**Frame construction** Constructed of high carbon content cold rolled seam welded flash controlled steel tubing free of crimping on all bends. Offered in 7/8" O.D. 14 Gauge tube. Stretcher bars are welded to the frame to provide seat support. All connections are metal to metal. Brazed welding is used on all exposed welds.

**Seat** The upholstered seat foundation is made with 100% recycled plastic with upholstery covers form fitted and stapled over 1 inch thick hi-resiliency polyurethane molded foam. The 100% recycled plastic platform covers the staples, making the seat tamperproof, easy to clean and provides for a smooth surface when stacking (stacking available on four point chairs only).

**Back** The back is made from PP plastic and mechanically fastened to the frame.

**Foam** Open cell cut foam is formulated displacing 25% of the existing non-renewable petroleum material with a sustainable plant-based substitute. The foam performs as regular based cut foam and provides a 1.8 PCF density with no changes to the physical properties, comfort, and longevity of the foam.

**Flame retardancy** Foam provided is compounded to meet specifications of the Federal Motor Vehicle Standard MVSS302 and California Bulletin No. 117 (TB117-2013).

**Arms** The arm is constructed from glass-filled nylon.

**Glides** Frame feet are finished with durable injection molded hard plastic glides.

**Sled Base Foot** An optional mechanically fastened die cast steel sled is available for 18"w models, excluding 18"w with wall-saving frame, stools or hip chairs. The sled may be ordered for factory prepared frames or to be field installed.

**Load Test** Exceeds BIFMA Seating Durability Test to 500 lbs



**Optional Wood Back**

The maple back is comprised of a minimum of 7 layers of plywood, pressed into a 0.5 inch thick tapered back, with an outer layer of maple veneer front and back. The back can be machined with one of the standard 3 designs or with a custom logo.

