

ANNEX Specification Sheet

MATERIALS BREAKDOWN



BASE CONSTRUCTION

ANX

The Annex base is constructed by welding three $2" \times 4"$ 14ga. steel tubes together in an "X" shape. The top of the base sees two $9" \times 9"$ top plates welded and are used to connect the base to the table top. Two inserts are welded to the bottom of each leg and tapped for an adjustable leveler. Welds on the base are polished on both the front and back face of the joint, with all tube seams aligned on the inside of the base. The base stretcher is made from $1" \times 2"$ 14ga. tube and is mechanically fastened between the two Annex bases during install.

TOP CONSTRUCTION

TABLE TOP CORE - 1"

Nu-Green 2, ULEF (Ultra Low Emission Formaldehyde) raw particleboard core. The core is made using 100% pre-consumer recycled or recovered wood fiber, and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per cu. ft.

HIGH PRESSURE LAMINATE

1/16" high-pressure laminate sheet with a plastic laminate backing, bonded with a water-based glue. Total top thickness of approximately 1-1/8".

EDGE CONSTRUCTION

SELF (SE)

See manufacturer technical sheet for chosen laminate.

PVC (2MM)

Edge is made from PVC pellet material melted and extruded through 2mm tongue & groove flat profile in 38 solid colors. 2MM PVC is applied to the table core using a water-based glue.

Bio (2MM)

2MM Bio edges are PVC-free. Made with 88% bio-based resin blend, this proprietary edge product is the leading green solution. The edge is adhered to the core material and trimmed using our "state-of-theart" edge banding process to give you a virtually pick proof edge. 2MM Bio edge has the impact durability of PVC without added chemicals. Available in 38 solid colors. 2MM Bio edge is applied to the table core using a water-based glue.

CERTIFICATIONS

ANSI/BIFMA X5.5 Desk/Table Products

OPTIONS

Power & Data

Toll Free: 1-888-761-7732 Updated November 25, 2022