

## MATERIALS BREAKDOWN



### BASE CONSTRUCTION

#### FCT

The base is constructed by welding four 2" x 2" 14ga. steel tubes together in a square shape. Two inserts are welded to the bottom of each leg and tapped for an adjustable leveler. The bottom stretcher is made from 2" x 2" 14ga. tube and is mechanically fastened between the two Factory bases during install.

Second bottom stretcher may be specified at an upcharge, in which case stretchers are pushed out to each side to make footrests for the table.

### TOP CONSTRUCTION

#### TABLE TOP CORE - 1"

Nu-Green 2, ULEF (Ultra Low Emission Formaldehyde) raw particleboard core. The core is made using 100% pre-consumer recycled or recovered wood fiber, and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per cu. ft.

#### HIGH PRESSURE LAMINATE

1/16" high-pressure laminate sheet with a plastic laminate backing, bonded with a water-based glue. Total top thickness of approximately 1-1/8".

### EDGE CONSTRUCTION

#### SELF (SE)

See manufacturer technical sheet for chosen laminate.

#### PVC (PVF, 2MM)

Edges are made from PVC pellet material melted and extruded through one of several die-head profiles. The PVC Edges are available in 2mm flat profiles with wood grain print, or in a tongue & groove flat profile in 38 solid colors. Either option is applied to the table core using a water-based glue.

#### Bio (2MM)

2MM Bio edges are PVC-free. Made with 88% bio-based resin blend, this proprietary edge product is the leading green solution. The edge is adhered to the core material and trimmed using our "state-of-the-art" edge banding process to give you a virtually pick proof edge. 2MM Bio edge has the impact durability of PVC without added chemicals. Available in 38 solid colors. 2MM Bio edge is applied to the table core using a water-based glue.

### CERTIFICATIONS

ANSI/BIFMA X5.5 Desk/Table Products

### OPTIONS

Footrest, Power & Data, Vertical Wire Manager, Veneer or Solid Wood Top

Casters: NSF certified, industrial grade grey casters are pressed steel, bright zinc plated, and with a double ball bearing swivel head. Polypropylene wheel body with an injected rubber tread and plain bearing. 4" in diameter (5" overall height), 1-1/4" tread width. With a dynamic load capacity of 250 lbs per wheel, the wheels are total lock, non-marking, quiet, are easy to clean, and easy to maneuver.