Model	**Credenzas**
Dimensions	
Width	36, 48, 60, 72
Depth	20, 24
Height	29, 36

Options:

Brushed Aluminum Laminate	2MM, PVC, hardwood edges
1"x1" Square Tube Feet	Ventilation Cut-outs
Locks	Door Handles

Cabinet Construction Constructed of 3/4" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core. Board is covered in either plastic laminate (plastic laminate one side, black melamine the other) or laid up flat cut veneer on both sides. The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. Laid up board is then cut to fit outside dimensions of cabinet then biscuit joined and glued to form the cabinet. The doors are finished with high quality 120 degree hinges and are opened and closed using touch latch mechanisms. A 2" high kick plate, inset 2", to match the top provides the stand for the cabinet or alternately, 4 to 6 aluminum post legs, 6" high. As standard the cabinet comes with 1 adjustable shelf.

Laminate Tops Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. The top edge is routed to accept our PVC molding (Flat, or Bullnose) to match or accent the top, or self edge and further bonded in place with a water based white glue.

Veneer Tops Veneer tables are offered constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/32" hand laid up flat cut veneer on top and bottom for a sandwich top thickness of 1 1/16". Veneers are selected with careful attention to grain matching and symmetry. The table edge is finished with one of several hardwood edge profiles.

PVC Edges Edges are made from PolyCor G92B poly-vinyl choride (PVC) pellet material melted and extruded through one of several die-head profiles. The matching or accented PVC edge is both glued and fitted to the table core using a continuous tongue and groove system around the circumference of the table.

Hardwood Edges Spec hardwood edges are individually segmented, glued, using water based glues, and then clamped to the edges of the tables to assure 100% surface coverage of the glue both on the tabletop and the hardwood edge. After clamping to ensure a tight and permanent bond, the edges are then machined and hand-planed to match the exact thickness of the tabletop. All corners are mitered then pencil radiused before being sealed, stained and lacquered.

2MM Edge 2 MM edges are made from pellet material that is melted and extruded through a die-head profile. The edge is glued to the core material and trimmed into place with an edge bander. 2mm edge has a biobased content of 88% that is made from rapidly renewable corn. The portion of the corn used is a waste bi-product and therefore not taken from food stock.

1"x1" Square Tube Feet The square tube feet are assembled from 4 components, 2 bases and 2 stretchers. The components are mechanically fastened together using 8 ¼-20 screws, and then mounted to the credenza using 28 #10- 7/8" deep threaded woodscrews. The base is made from 1” x 1” seam-welded cold rolled steel tube 14 ga. and fully welded to a ¼ inch top plate. A gusset is used to insure the leg of the base is square to the top. Levelers or casters are threaded into solid ½" thick steel insert to designed to accept 5/16" -18 threads. The stretchers are made from 1” x 0.5” seam-welded cold rolled steel tube 14 ga.