

Model: Docker

Options:
Casters Yes



Base - DKR The Docker base is comprised of a fully welded, laser cut steel tube and plate upper frame, solid maple wooden legs, and in the case of 42" high tables, a laser cut and welded lower cross member. As standard, all tables come with adjustable levelers. The maple legs are finished with a water based, UV cured stain, and the steel components are protected with powder coat paint. Optional footrests are attached with hidden fasteners, and an optional CNC routed, solid wood power management leg is available on all tables sizes.

Tops
Laminate Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per cu. ft. The top edge is routed to accept our PVC molding (Flat, Rigid) to match or accent the top, or self edge and further bonded in place with a water based white glue.

Veneer Veneer tables are offered constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/32" hand laid up flat cut veneer on top and bottom for a sandwich top thickness of 1 1/16". Veneers are selected with careful attention to grain matching and symmetry. The table edge is finished with one of several hardwood edge profiles.

Edges
SE See Laminate above
PVC Edges are made from PolyCor G92B poly-vinyl choride (PVC) pellet material melted and extruded through one of several die-head profiles. The matching or accented PVC edge is both glued and fitted to the table core using a continuous tongue and groove system around the circumference of the table.

Hardwood Spec hardwood edges are individually segmented, glued, using water based glues, and then clamped to the edges of the tables to assure 100% surface coverage of the glue both on the tabletop and the hardwood edge. After clamping to ensure a tight and permanent bond, the edges are then machined and hand-planed to match the exact thickness of the tabletop. All corners are mitered then pencil radiused before being sealed, stained and lacquered.

2MM Edge 2MM edges are made from pellet material that is melted and extruded through a die-head profile. The edge is adhered to the core material and trimmed into place with a state of the art edge bander, resulting in a virtually pick proof edge. 2MM BIO EDGE has a bio-based content of 88% that is made from rapidly renewable corn. The portion of the corn used is a waste byproduct and therefore not taken from food stock. Contains no hazardous chemicals and emits no toxic VOC's and is recyclable. 2mm Bio edge has the impact durability of PVC with a profile similar to self edge. 2MM PVC EDGE is a polyvinyl chloride extruded plastic edge with a profile similar to self edge.