

Model: Manhattan Electric Height Adjustable

**Standard Options:** 

Casters



**Bases - T Electric** 

The height adjustable column uprights are constructed from seam-welded cold rolled steel tube with the column being 2.3522 inch (60 mm) x 3.93701 inch (100 mm). The compact 3 part inline column is designed with minimum spacing between column profiles, which provide a streamlined silhouette. The feet are  $\frac{1}{2}$ " thick solid steel plate formed to shape and supported by a  $\frac{3}{16}$ " thick steel web. Once formed and punched the feet are connected to the column using 4 x M6 screws. All welds occur under the foot, so there are no visible welds from eye level. The dimension of the foot varies with table size. Levelers or casters are threaded into solid  $\frac{1}{2}$ " DIA Steel machined stud to accept  $\frac{5}{16}$ " -18 threads. A solid  $\frac{1}{2}$ " thick steel 9" x 9"mounting plate is fastened to the top end of the column using 4 x M6 screws, then drilled to accept 8 #10-  $\frac{7}{8}$ " deep threaded woodscrews to connect to the table top. Electrical cord is 11ft long.

**Tops** 

Laminate

Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. The top edge is routered to accept our PVC molding (Flat, Bullnose or Rigid) to match or accent the top, or self edge and further bonded in place with a water based white glue.

Veneer

Veneer tables are offered constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/32" hand laid up flat cut veneer on top and bottom for a sandwich top thickness of 1 1/16". Veneers are selected with careful attention to grain matching and symmetry. The table edge is finished with one of several hardwood edge profiles.

**Edges** 

PVC

Edges are made from PolyCor G92B poly-vinyl choride (PVC) pellet material melted and extruded through one of several die-head profiles. The matching or accented PVC edge is both glued and fitted to the table core using a continuous tongue and groove system around the circumference of the table.

Hardwood

Spec hardwood edges are individually segmented, glued, using water based glues, and then clamped to the edges of the tables to assure 100% surface coverage of the glue both on the tabletop and the hardwood edge. After clamping to ensure a tight and permanent bond, the edges are then machined and hand-planed to match the exact thickness of the tabletop. All corners are mitered then pencil radiused before being sealed, stained and lacquered.

2MM Edge

2MM edges are made from pellet material that is melted and extruded through a die-head profile. The edge is adhered to the core material and trimmed into place with a state of the art edge bander, resulting in a virtually pick proof edge. 2MM BIO EDGE has a bio-based content of 88% that is made from rapidly renewable corn. The portion of the corn used is a waste byproduct and therefore not taken from food stock. Contains no hazardous chemicals and emits no toxic VOC's and is recyclable. 2mm Bio edge has the impact durability of PVC with a profile similar to self edge. Available in 38 solid colors. 2MM PVC EDGE is a polyvinyl chloride extruded plastic edge with a profile similar to self edge. Available in wood grain to match 9 standard stains.



Model: Manhattan with Footring

**Standard Options:** 

**Custom Heights** 



**Base** 

Column uprights are constructed of 14 gauge seam-welded cold rolled steel tube with the column being 2.0 in.O.D. The feet are ¼" thick solid steel plate formed to shape and supported by a 3/16" thick vertical steel web. Once formed and punched the feet slide over the column, and put in place, then are welded to their permanent position. All welds occur under the foot so there are no visible welds from eye level. The dimension of the foot varies with table size. Levellers or casters are threaded into solid ½" Dia Steel machined to accept 5/16" -18 threads. A solid ¼" thick steel 9" x 9"mounting plate is welded to the top of the column, then drilled to accept 8 #10- 7/8" deep threaded woodscrews. Add Footring. Add RVWM.

**Tops** 

Laminate

Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. The top edge is routered to accept our PVC molding (Flat, Bullnose or Rigid) to match or accent the top, or self edge and further bonded in place with a water based white glue.

Veneer

Veneer tables are offered constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/32" hand laid up flat cut veneer on top and bottom for a sandwich top thickness of 1 1/16". Veneers are selected with careful attention to grain matching and symmetry. The table edge is finished with one of several hardwood edge profiles.

Edges

PVC

Edges are made from PolyCor G92B poly-vinyl choride (PVC) pellet material melted and extruded through one of several die-head profiles. The matching or accented PVC edge is both glued and fitted to the table core using a continuous tongue and groove system around the circumference of the table.

Hardwood

Spec hardwood edges are individually segmented, glued, using water based glues, and then clamped to the edges of the tables to assure 100% surface coverage of the glue both on the tabletop and the hardwood edge. After clamping to ensure a tight and permanent bond, the edges are then machined and hand-planed to match the exact thickness of the tabletop. All corners are mitered then pencil radiused before being sealed, stained and lacquered.

2MM Edge

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Model: Manhattan Rectangular Base

**Standard Options:** 

Custom Heights Flip Top (Flip6) Casters Seam Connectors Modesty Panels

Hinged only

Bases - T, C, T2

Column uprights are constructed of 14 gauge seam-welded cold rolled steel tube with the column being 2.0" x 4.0". The feet are ¼" thick solid steel plate formed to shape and supported by a 3/16" thick vertical steel web. Once formed and punched the feet are aligned over the column, and put in place, then are welded to their permanent position. All welds occur under the foot so there are no visible welds from eye level. The dimension of the foot varies with table size. Levellers or casters are threaded into solid ½" Dia Steel machined to accept 5/16" -18 threads. A solid ¾" thick steel 9" x 9"mounting plate is welded to the top of the column, then drilled to accept 8 #10- 7/8" deep threaded woodscrews.

**Tops** 

Laminate Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered

and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. The top edge is routered to accept our PVC molding (Flat, Bullnose or Rigid) to match or

accent the top, or self edge and further bonded in place with a water based white glue.

Veneer Veneer tables are offered constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB

compliant) core, covered and bonded with a water-based glue to a 1/32" hand laid up flat cut veneer on top and bottom for a sandwich top thickness of 1 1/16". Veneers are selected with careful attention to grain

matching and symmetry. The table edge is finished with one of several hardwood edge profiles.

**Edges** 

PVC Edges are made from PolyCor G92B poly-vinyl choride (PVC) pellet material melted and extruded through one

of several die-head profiles. The matching or accented PVC edge is both glued and fitted to the table core

using a continuous tongue and groove system around the circumference of the table.

Hardwood Spec hardwood edges are individually segmented, glued, using water based glues, and then clamped to the

edges of the tables to assure 100% surface coverage of the glue both on the tabletop and the hardwood edge. After clamping to ensure a tight and permanent bond, the edges are then machined and hand-planed to match the exact thickness of the tabletop. All corners are mitered then pencil radiused before being sealed, stained

and lacquered.

2MM Edge 2MM edges are made from pellet material that is melted and extruded through a die-head profile. The edge is

adhered to the core material and trimmed into place with a state of the art edge bander, resulting in a virtually pick proof edge. 2MM BIO EDGE has a bio-based content of 88% that is made from rapidly renewable corn. The portion of the corn used is a waste byproduct and therefore not taken from food stock. Contains no hazardous chemicals and emits no toxic VOC's and is recyclable. 2mm Bio edge has the impact durability of PVC with a profile similar to self edge. Available in 38 solid colors. 2MM PVC EDGE is a polyvinyl chloride

extruded plastic edge with a profile similar to self edge. Available in wood grain to match 9 standard stains.



Model: Manhattan

## **Standard Options:**

Custom Heights Flip Top (Flip6) Folding Casters Seam Connectors Modesty Panels



Bases - X, X4, T, C, T2

Column uprights are constructed of 14 gauge seam-welded cold rolled steel tube with the column being 2.0 in.O.D. The feet are  $\frac{1}{2}$ " thick solid steel plate formed to shape and supported by a  $\frac{3}{16}$ " thick vertical steel web. Once formed and punched the feet slide over the column, and put in place, then are welded to their permanent position. All welds occur under the foot so there are no visible welds from eye level. The dimension of the foot varies with table size. Levellers or casters are threaded into solid  $\frac{1}{2}$ " Dia Steel machined to accept  $\frac{5}{16}$ " -18 threads. A solid  $\frac{1}{2}$ " thick steel 9" x 9"mounting plate is welded to the top of the column, then drilled to accept 8 #10-  $\frac{7}{8}$ " deep threaded woodscrews.

## **Tops**

Laminate

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## **Edges**

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