

Model Freestanding Tailgate
Manhattan Base



Standard Options:
Vertical Wire Manager

MNT, MNT2 Column uprights are constructed of 14 gauge seam-welded cold rolled steel tube with the column being 2.0 in.O.D. The feet are ¼" thick solid steel plate formed to shape and supported by a 3/16" thick vertical steel web. Once formed and punched the feet slide over the column, and put in place, then are welded to their permanent position. All welds occur under the foot so there are no visible welds from eye level. The dimension of the foot varies with table size. Levellers or casters are threaded into solid ½" Dia Steel machined to accept 5/16" -18 threads. A solid ¼" thick steel 9" x 9" mounting plate is welded to the top of the column, then drilled to accept 8 #10- 7/8" deep threaded woodscrews.

Tops
Laminate Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. The top edge is routed to accept our PVC molding (Flat, Bullnose or Rigid) to match or accent the top, or self edge and further bonded in place with a water based white glue.

Veneer Veneer tables are offered constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/32" hand laid up flat cut veneer on top and bottom for a sandwich top thickness of 1 1/16". Veneers are selected with careful attention to grain matching and symmetry. The table edge is finished with one of several hardwood edge profiles.

Edges
2MM Edge 2mm edges are made from pellet material that is melted and extruded through a die-head profile. The edge is glued to the core material and trimmed into place with an edge bander. 2mm Bio edge has a biobased content of 88% that is made from rapidly renewable corn; the portion of the corn used is a waste bi-product and therefore not taken from food stock. 2mm PVC edge is a polyvinyl chloride extruded plastic edge.

PVC Edge Edges are made from PolyCor G92B poly-vinyl chloride (PVC) pellet material melted and extruded through one of several die-head profiles. The matching or accented PVC edge is both glued and fitted to the table core using a continuous tongue and groove system around the circumference of the table.

Hardwood Edges Spec hardwood edges are individually segmented, glued, using water based glues, and then clamped to the edges of the tables to assure 100% surface coverage of the glue both on the tabletop and the hardwood edge. After clamping to ensure a tight and permanent bond, the edges are then machined and hand-planed to match the exact thickness of the tabletop. All corners are mitered then pencil radiused before being sealed, stained and lacquered.

Trough The Tailgate trough is comprised of three major components. The door is fabricated from an aluminum extrusion and is connected to the metal trough by dual hinges. The hinged is constructed from an assembly of parts made from glass filled nylon and steel. The trough itself is made from bent sheet metal that has cutouts to allow for data/communication and power.

Optional Vertical Wire Manager 1/16" Extruded aluminum forms the door and the outer shell of the Vertical Wire Manager. The door is connected to the outer shell with a ball and socket hinged joint. The Vertical Wire Manager attaches to the table leg column with two zinc die cast U-clips that are mechanically fastened to the outer shell. The door closes with a friction fit.

Model **Freestanding Tailgate
Manhattan Rectangular Base**



MRT, MRT2 Column uprights are constructed of 14 gauge seam-welded cold rolled steel tube with the column being 2.0" x 4.0". The feet are 3/4" thick solid steel plate formed to shape and supported by a 3/16" thick vertical steel web. Once formed and punched the feet are aligned over the column, and put in place, then are welded to their permanent position. All welds occur under the foot so there are no visible welds from eye level. The dimension of the foot varies with table size. Levellers or casters are threaded into solid 1/2" Dia Steel machined to accept 5/16" -18 threads. A solid 1/4" thick steel 9" x 9" mounting plate is welded to the top of the column, then drilled to accept 8 #10- 7/8" deep threaded woodscrews.

Tops
Laminate Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. The top edge is routed to accept our PVC molding (Flat, Bullnose or Rigid) to match or accent the top, or self edge and further bonded in place with a water based white glue.

Veneer Veneer tables are offered constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/32" hand laid up flat cut veneer on top and bottom for a sandwich top thickness of 1 1/16". Veneers are selected with careful attention to grain matching and symmetry. The table edge is finished with one of several hardwood edge profiles.

Edges
2MM Edge 2mm edges are made from pellet material that is melted and extruded through a die-head profile. The edge is glued to the core material and trimmed into place with an edge bander. 2mm Bio edge has a biobased content of 88% that is made from rapidly renewable corn; the portion of the corn used is a waste bi-product and therefore not taken from food stock. 2mm PVC edge is a polyvinyl chloride extruded plastic edge.

PVC Edge Edges are made from PolyCor G92B poly-vinyl chloride (PVC) pellet material melted and extruded through one of several die-head profiles. The matching or accented PVC edge is both glued and fitted to the table core using a continuous tongue and groove system around the circumference of the table.

Hardwood Edges Spec hardwood edges are individually segmented, glued, using water based glues, and then clamped to the edges of the tables to assure 100% surface coverage of the glue both on the tabletop and the hardwood edge. After clamping to ensure a tight and permanent bond, the edges are then machined and hand-planed to match the exact thickness of the tabletop. All corners are mitered then pencil radiused before being sealed, stained and lacquered.

Trough The Tailgate trough is comprised of three major components. The door is fabricated from an aluminum extrusion and is connected to the metal trough by dual hinges. The hinged is constructed from an assembly of parts made from glass filled nylon and steel. The trough itself is made from bent sheet metal that has cutouts to allow for data/communication and power.



Model **Freestanding Tailgate
Plinth Base
Trough**

TGRE, TGSQ Panels are made using a 3/4" thick 9 ply plywood core, covered and bonded with a water-based glue to a 1/16" high-pressure laminate sheet or laid up veneer on top. A Cam lock removable door is cut out of 1 of the 4 sides allowing access to both power/ communication modules and floor monuments. A key hole is routed above the door to allow wire pass through to the center of the table. A 3/4" particle board core is cut and fasted to the sides 2" oversized to the side panels. Side panels are tied together with a shaped 1/4" thick steel plate.

Tops
Laminate Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. The top edge is routed to accept our PVC molding (Flat, Bullnose or Rigid) to match or accent the top, or self edge and further bonded in place with a water based white glue.

Veneer Veneer tables are offered constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/32" hand laid up flat cut veneer on top and bottom for a sandwich top thickness of 1 1/16". Veneers are selected with careful attention to grain matching and symmetry. The table edge is finished with one of several hardwood edge profiles.

Edges
2MM Edge 2mm edges are made from pellet material that is melted and extruded through a die-head profile. The edge is glued to the core material and trimmed into place with an edge bander. 2mm Bio edge has a biobased content of 88% that is made from rapidly renewable corn; the portion of the corn used is a waste bi-product and therefore not taken from food stock. 2mm PVC edge is a polyvinyl chloride extruded plastic edge.

PVC Edge Edges are made from PolyCor G92B poly-vinyl choride (PVC) pellet material melted and extruded through one of several die-head profiles. The matching or accented PVC edge is both glued and fitted to the table core using a continuous tongue and groove system around the circumference of the table.

Hardwood Edges Spec hardwood edges are individually segmented, glued, using water based glues, and then clamped to the edges of the tables to assure 100% surface coverage of the glue both on the tabletop and the hardwood edge. After clamping to ensure a tight and permanent bond, the edges are then machined and hand-planed to match the exact thickness of the tabletop. All corners are mitered then pencil radiused before being sealed, stained and lacquered.

Trough The Tailgate trough is comprised of three major components. The door is fabricated from an aluminum extrusion and is connected to the metal trough by dual hinges. The hinged is constructed from an assembly of parts made from glass filled nylon and steel. The trough itself is made from bent sheet metal that has cutouts to allow for data/communication and power.

Model **Freestanding Boardroom Table**
Plinth Base



PLRE, PLSQ Panels are made using a 3/4" thick 9 ply plywood core, covered and bonded with a water-based glue to a 1/16" high-pressure laminate sheet or laid up veneer on top. A Cam lock removable door is cut out of 1 of the 4 sides allowing access to both power/ communication modules and floor monuments. A key hole is routed above the door to allow wire pass through to the center of the table. A 3/4" particle board core is cut and fasted to the sides 2" oversized to the side panels. Side panels are tied together with a shaped 1/4" thick steel plate.

Tops
Laminate Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/16" high-pressure plastic laminate sheet on top and a plastic laminate backing sheet below for a sandwich top thickness of 1 1/8". The core is manufactured with 100% recycled material and is manufactured inside a FSC Certified manufacturing facility. The top density is 39 pounds per sq. in. The top edge is routed to accept our PVC molding (Flat, Bullnose or Rigid) to match or accent the top, or self edge and further bonded in place with a water based white glue.

Veneer Veneer tables are offered constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) core, covered and bonded with a water-based glue to a 1/32" hand laid up flat cut veneer on top and bottom for a sandwich top thickness of 1 1/16". Veneers are selected with careful attention to grain matching and symmetry. The table edge is finished with one of several hardwood edge profiles.

Edges
2MM Edge 2mm edges are made from pellet material that is melted and extruded through a die-head profile. The edge is glued to the core material and trimmed into place with an edge bander. 2mm Bio edge has a biobased content of 88% that is made from rapidly renewable corn; the portion of the corn used is a waste bi-product and therefore not taken from food stock. 2mm PVC edge is a polyvinyl chloride extruded plastic edge.

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